## E-Zee Badge Film Hefty

## ~ A 100 micron Film that Dissolves with Heat

**E-Zee Badge Film Hefty** is a 100 micron, heat sensitive film. It is made of Polyolefin, contains no formaldehyde and is 100% environmentally friendly.

Stand alone embroidered patches and emblems pop out easily. Excess material is removed completely with heat. The use of two layers can significantly improve stability and proper registration, especially on large and complex designs. Material left within fill stitches and satin stitches remains providing firm badges and emblems that can be adhered to garments, caps and other fabrics.\*



- 1. Hoop **E-Zee Badge Film** by itself.
- 2. Embroider design directly on the film.
- 3. Tear the excess film away from the outside of the design. Remove any open area pieces of film if possible.
- 4. Carefully remove any excess film by applying heat with a heat press or hand held iron with temperatures between 248°F to 284°F (120°C to 140°C) for a few seconds.

## **General Digitizing Instructions**

- 1. Avoid multiple perforations in the same area
- 2. Begin with an outline stitch to define the shape
- 3. Create 3 layers of underlay to set a firm foundation
- 4. Use a fill stitch to "create fabric"
- 5. Digitize your design on top of the "fabric" you created
- 6. Create a satin stitch on the outer edge t finish the design

\* E-Zee Badge Film is not a heat seal. A separate heat seal or other type of head activated film is needed to adhere stand alone badges and emblems to garments. For more information and detailed instructions visit:



Available in these sizes:

Rolls

• 19" x 109 yards

